

**IN THE SPECIFICATION**

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-- remove, the material supply system 100, a user can raise the metering element 50 (See e.g., FIG. 7) away from the guide plate 57, in order to gain better access to the guide plate 57 and groove depression 60. The material reservoir 101 can be placed in the spring clamp 91. The ball valve top clamp 71 is removed from its connection with the ball valve bottom clamp 71, via the loosening of a plurality of thumbscrews 79. Similarly, the two tube clamp brackets 58 and their associated tube clamps 54 are removed from their attachment to the guide plate 57 via thumbscrews 59, as well. Having threaded the tubing 102, ball valve 103, and dispensing needle 104 underneath the metering element 50, the user can now place the tubing 102 on the guide plate 57 and within the groove depression 60 thereon. Further, the ball valve 103 is placed within the recess of the ball valve bottom clamp 72, so that the ball valve handles 105 are properly disposed within the matching slots located on the rotary end effector 74 (See FIG. 8). Once the ball valve 103 is properly placed within the ball valve bottom clamp 72 with the dispensing needle 104 extending down out of the semi-circular opening in the bottom of the ball valve bottom clamp 72 (See e.g., FIG. 3), the temporarily removed pieces (i.e., tube clamps 54, tube clamp brackets 58, ball valve top clamp 71) may be reinstalled. Prior to the reinstallation of the aforementioned removed pieces, the user may remove slack and/or pre-tension, the tubing 102.--